



Dart Aerospace Ltd.
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D3278-041

Job Sheet 179487



Part No: D3278-041

Job Qty: 50 ea

Part Name: Support Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/19/18

Job Tracking No:

Due Date: 7/6/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP: A 04.04.19 New issue KJ/JLM IPP B 07.08.21 Chg rivet per PAR185 EC Verified by: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	50 Ea	7/6/18	7/6/18	0.00	0.00	Start Up Small Fab-2	9-89	SEP 10 2018
100	Small Fab	50 pcs	7/6/18	7/6/18	0.00	2.01	Small Fab-3	9-89	38
110	QC	50 pcs	7/6/18	7/6/18	0.00	0.00	QC5	9-89	38
120	Small Fab	50 pcs	7/6/18	7/6/18	0.00	2.01	Small Fab-3	9-89	38
130	QC	50 pcs	7/6/18	7/6/18	0.00	0.00	QC5	9-89	38
140	Packaging	50 pcs	7/6/18	7/6/18	0.00	0.00	Packaging3-1	9-89	38
150	QC21-SA	50 Ea	7/6/18	7/6/18	0.00	0.00	QC21	9-89	38

Part Op 100 - Rivet spacers with support as per Dwg D3278.

Descriptions: 110 - QC5- Inspect part completeness to step on W/O

120 - Assemble support as per Dwg D3278. ***DO NOT TIGHTEN BOLTS*** Identify as D3278-041

130 - QC5- Inspect part completeness to step on W/O

140 - Identify as per dwg & Stock Location:

150 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-13A	Bolt	100 Ea (2 ea)	90-Start up Operation	5089302
D2230-1	Mounting Lug	100 Ea (2 ea)	90-Start up Operation	5108192
MS21042L4	Nut	100 Ea (2 ea)	90-Start up Operation	5094594
NAS1149D0463J	Washer	200 Ea (4 ea)	90-Start up Operation	5089299
D3278-1	Support	50 Ea (1 ea)	100-Small Fab	5109423
D3278-2	Support	50 Ea (1 ea)	100-Small Fab	5109423
D3278-3	Spacer	50 Ea (1 ea)	100-Small Fab	5091164
MS20		200 Ea (4 ea)	100-Small Fab	5104353



Container No: S114310



Part: D3278-041

Job No: 179487

Serial No/Batch: S114310

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 09/28/18

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Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-13A	100	924	0
	D2230-1	100	147	0
	MS21042L4	100	4,202	0
	NAS1149D0463J	200	7,424	0
100-Small Fab	D3278-1	50	160	0
	D3278-2	50	161	0
	D3278-3	50	90	0
	MS20426AD3-6	200	3,560	0

Part Specifications

Specifications could not be found.

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